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PATHWAYS TO PRODUCE RENEWABLE CHEMICALS FROM AMBIENT CO₂

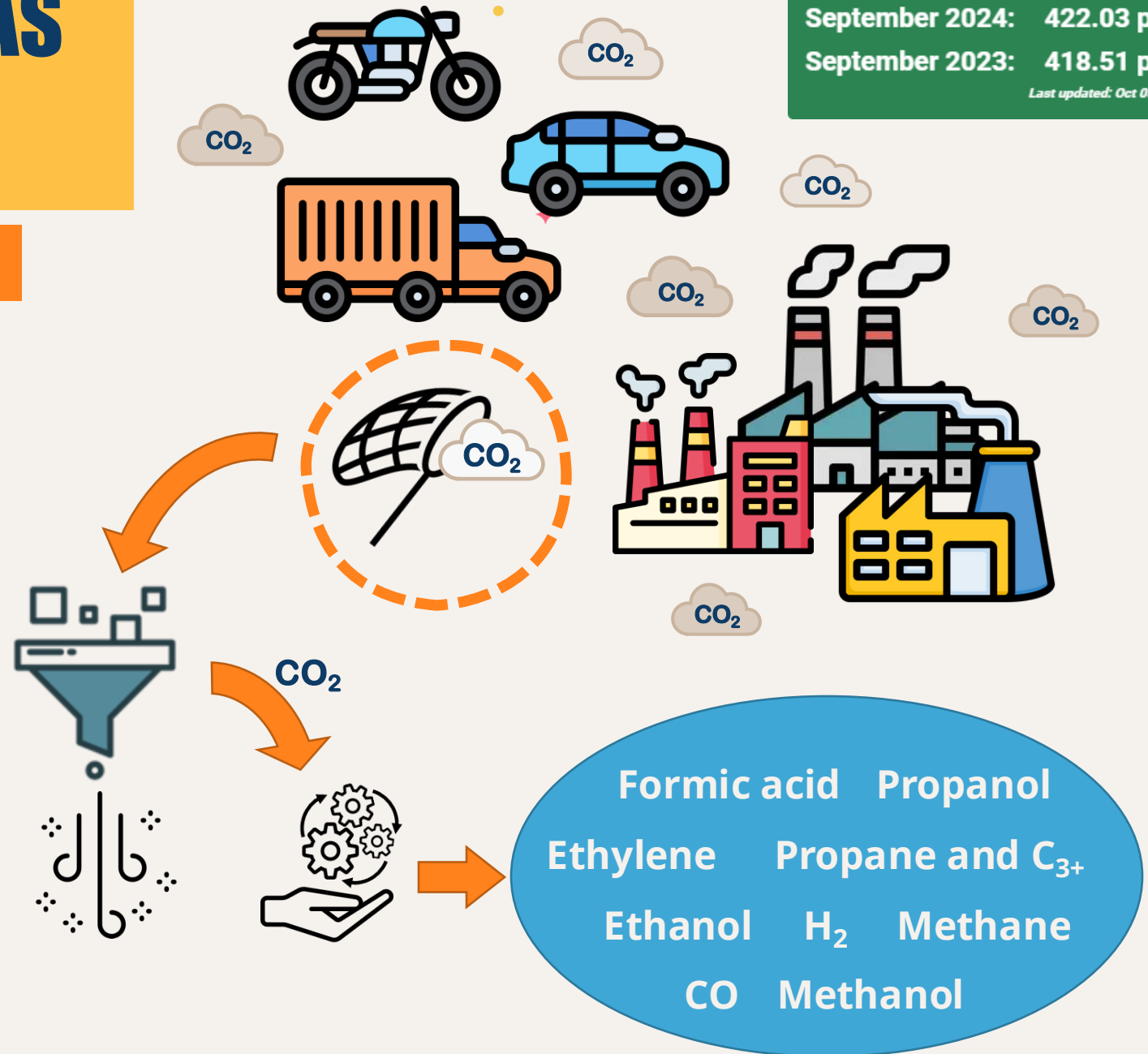
THE CASE OF ETHYLENE

RENEWABLE CHEMICALS FROM AMBIENT CO₂

September 2024: 422.03 ppm
September 2023: 418.51 ppm
Last updated: Oct 05, 2024

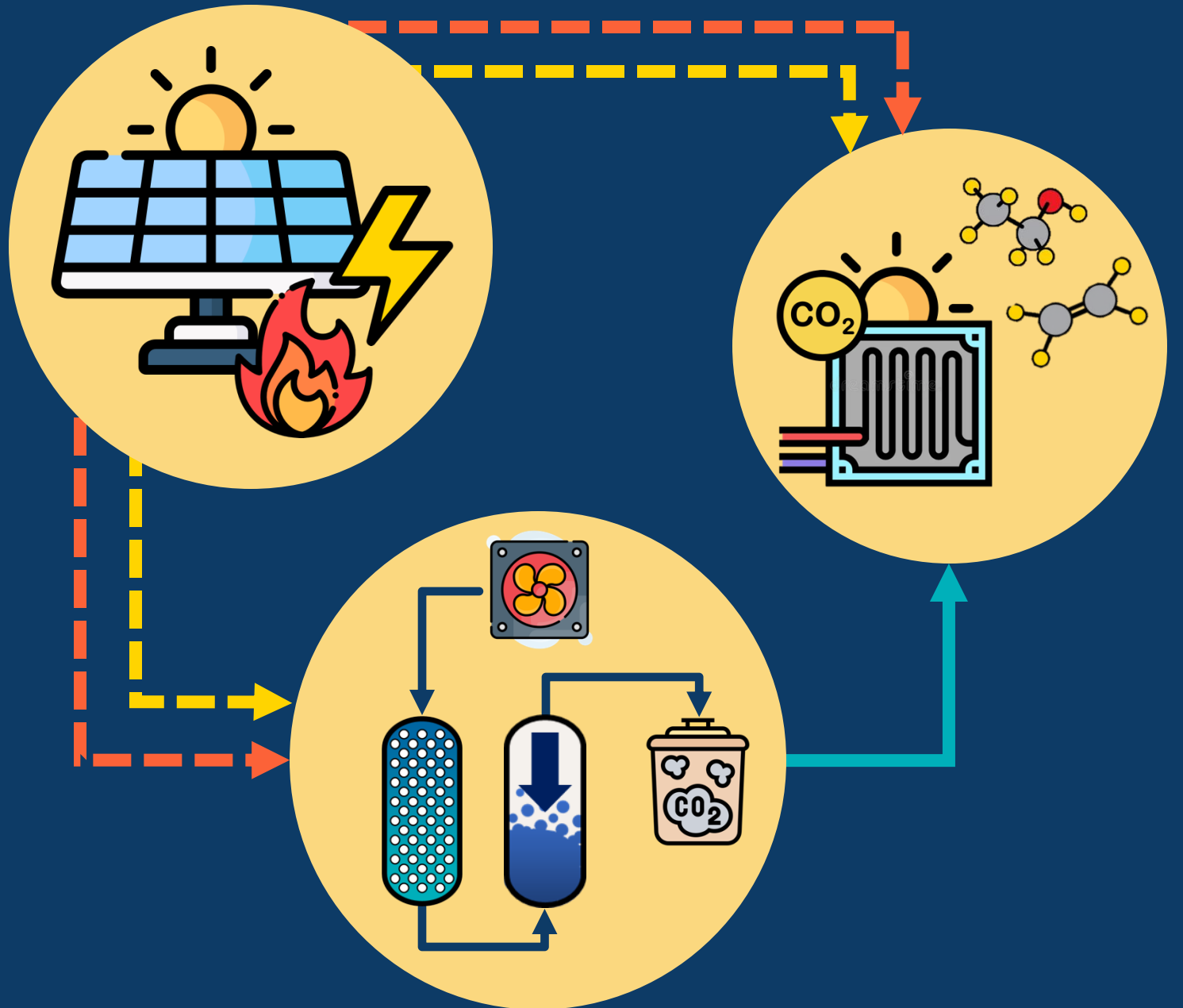
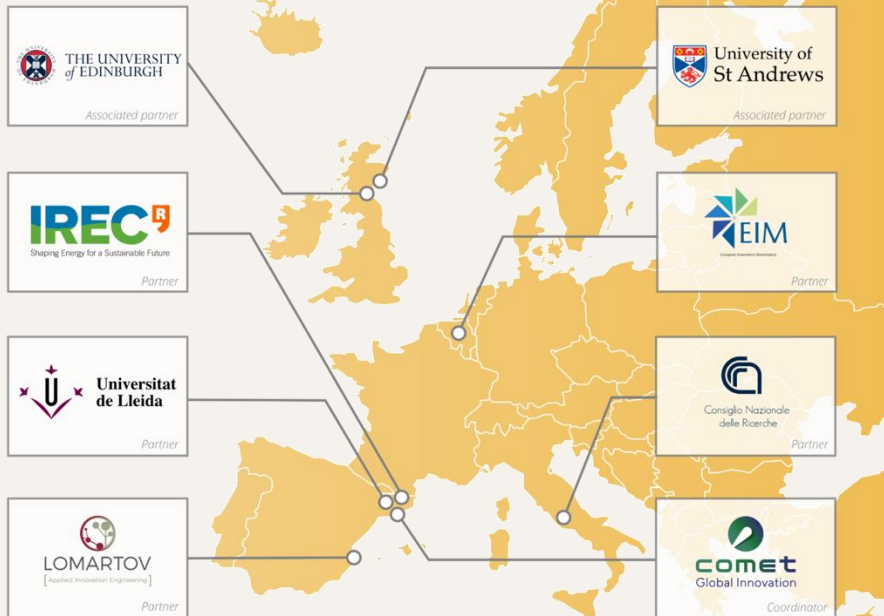
Direct Air Capture

- ✓ Employed in different of locations
- ✓ Net-Zero Negative Emissions
- ✗ Large energy consumption
- ✗ High removal cost



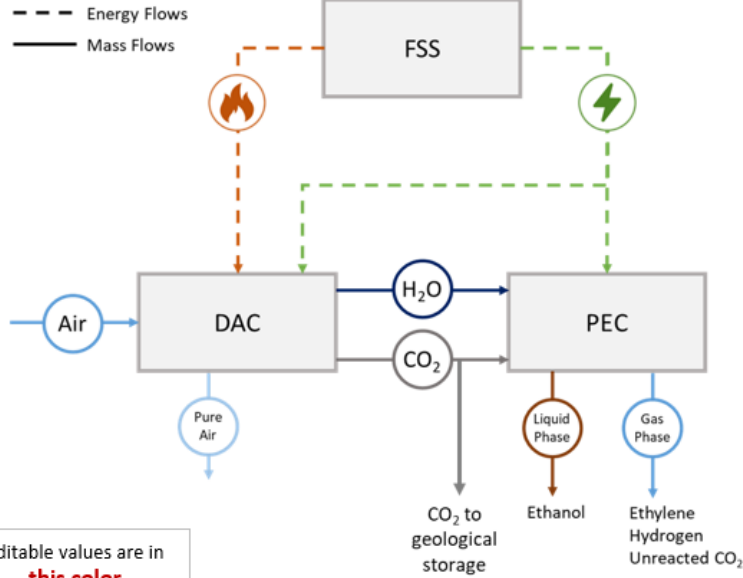
SOLDAC

FULL SPECTRUM SOLAR DIRECT AIR CAPTURE & CONVERSION



THERMOModel

Developed by:
Isabella Christina Cavalcante Quaranta (i.c.cavalcante-quaranta@sms.ed.ac.uk)
Giulio Santori (g.santori@ed.ac.uk)



Editable values are in **this color**

This file is confidential and is shared among SolDAC project members only for the purpose of the project only.

Quick Evaluation	
Environmental Analysis	✓
Economic Analysis	✓
Power from FSS : Required to PEC	✓
Thermal Power FSS : Required DAC	✓
Electrical Power FSS : Fan motion in DAC	✓

Run

Clear Results

RESULTS SUMMARY	
PEC	
Electrochemical Reaction	
Ethylene production	3.65 kg/year
Ethanol production	0.75 kg/year
Hydrogen production	0.39 kg/year
Total Power Required	
To process 0.01 kg/day of Ethylene	13.13 W
Energy generation or excess in PEC	
Heat Power	9.23 W

PEC	value	units	Observations:
Ethylene Production (single unit)	0.01	kg/day	Total target: 1 kg/day
Electrode area	5	cm ²	
Cell current density	250	mA/cm ²	
Cell potential	3.5	V	
CO ₂ Excess factor for PEC inlet	0.3		Excess factor of CO ₂ demand for the electroch no excess. 1 means a 100% of excess.
Ethanol Faradaic Efficiency	10	%	
Ethylene Faradaic Efficiency	80	%	Target: 70%; Current state-of-the-art: 40-60%
Cell equilibrium potential (Ethylene)	1.3	V	Aproximation based on Nernst equation
Cell Arrangement	Parallel		Needs to be either Parallel or Series

DAC	units	Observations:
CO ₂ atmospheric mass concentration	410 ppm	
Relative humidity	1 %	
Process recovery to product stream	0.8	
Required purity of CO ₂ product	0.95	
Contactor pressure drop	0.01 kPa	Due to the size of the contactor, we expect no r
Fan efficiency	0.4	
Process efficiency	0.1	
Ambient Temperature	25 °C	
Hot water temperature	60 °C	Target: 60 °C; Current state-of-the-art: 80 °C
Primary thermal energy intensity (no fans)	3 kJ/g	Target: 3 kJ/g; Current state-of-the-art: 8.51 kJ/g
DAC Outlet Excess factor (Pure CO ₂ for storage)	0.1	Excess production of DAC outlet used for geolo product flowrate. Enter zero for no excess. Ente

FSS	value	units	Observations:
Solar radiation	0.4	kW/m ²	Between 0.2 - 1kW/m ² , average value in Southe
Cold light fraction - electricity	0.7		Wave lengths of 400-1100 nm
UV/IR fraction - heat	0.3		Wave lengths of 1100-2500 nm and below 400
Field area	0.6	m ²	✓
Fresnel Optical Efficiency	0.55		
Thermal efficiency	0.53		Minimum: 0.35; Maximum: 0.7
Photovoltaic fraction	0.7		
Photovoltaic conversion efficiency	0.22		Light to electricity conversion efficiency (Theo
Radiation time	7.25	h	
Extra Operation time from renewable energy excess	1	h	

DAC and PED operation	value	units	Observations:
Working hours	8	h/day	If this value is higher than the radiation time,
Working days	365	day/year	

DETAILED RESULTS:

PEC

DAC

FSS

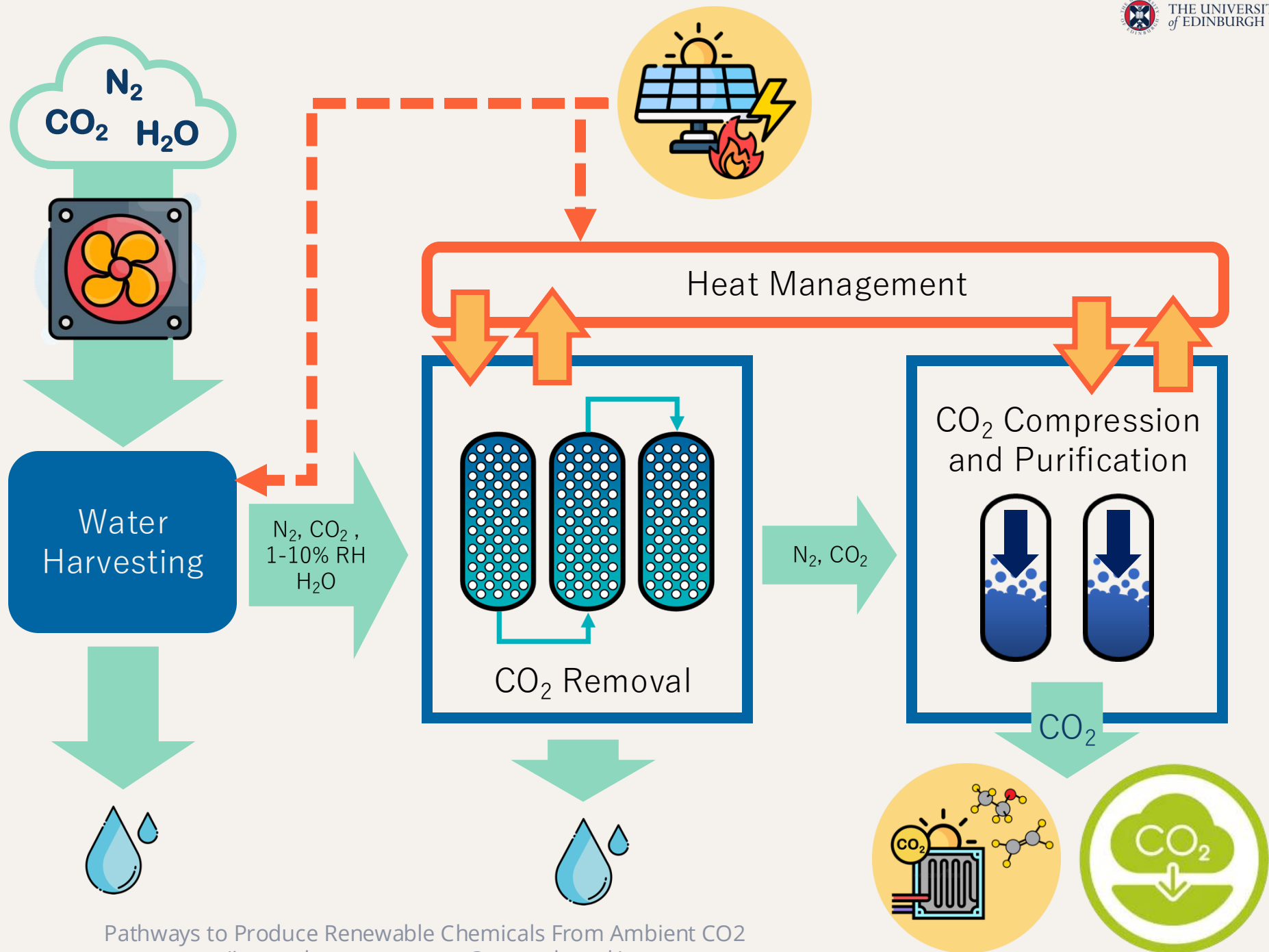
Energy Requirements

Economic Check

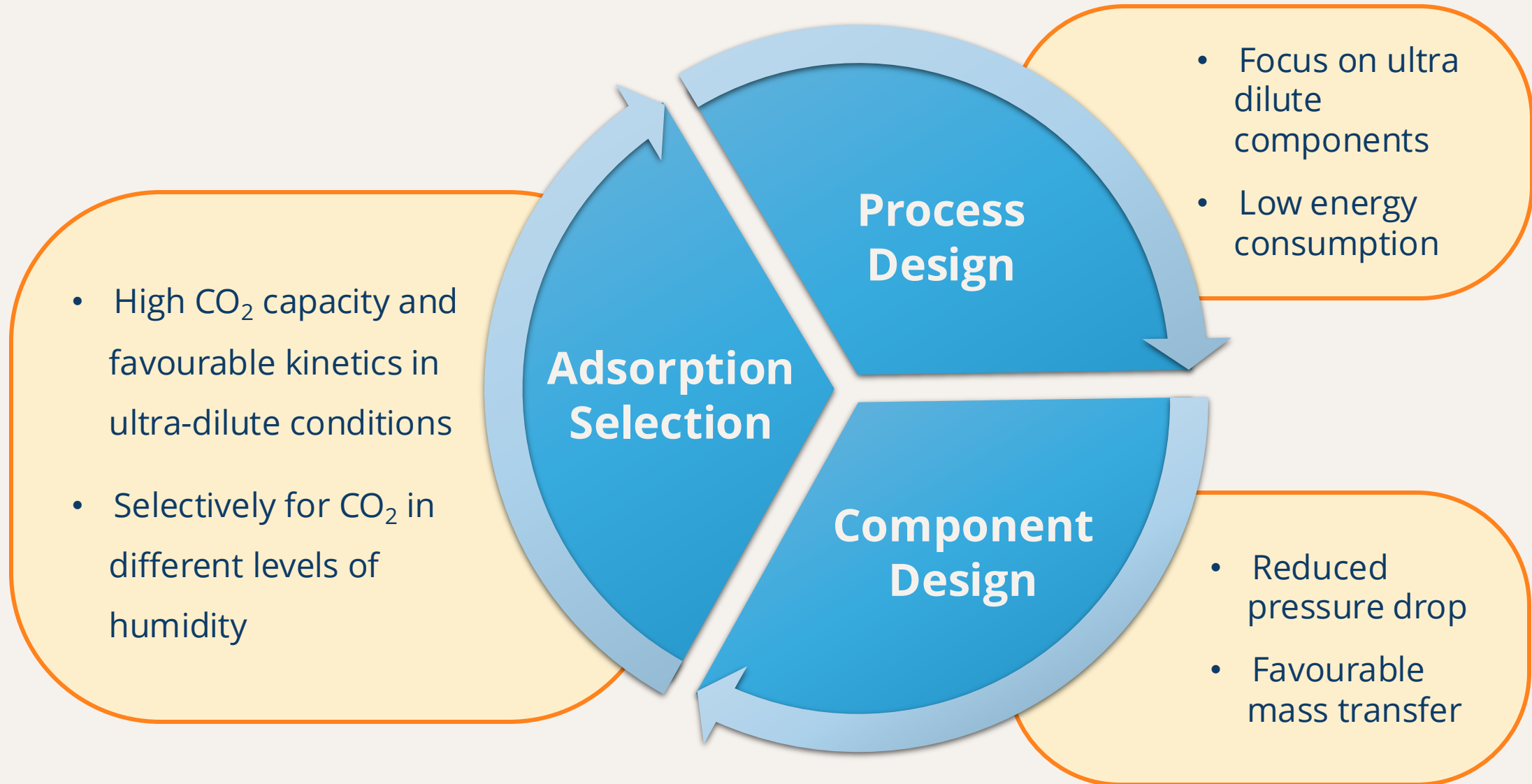
Environmental Check

DEFINE PROJECT SCALE

DIRECT AIR CAPTURE UNIT

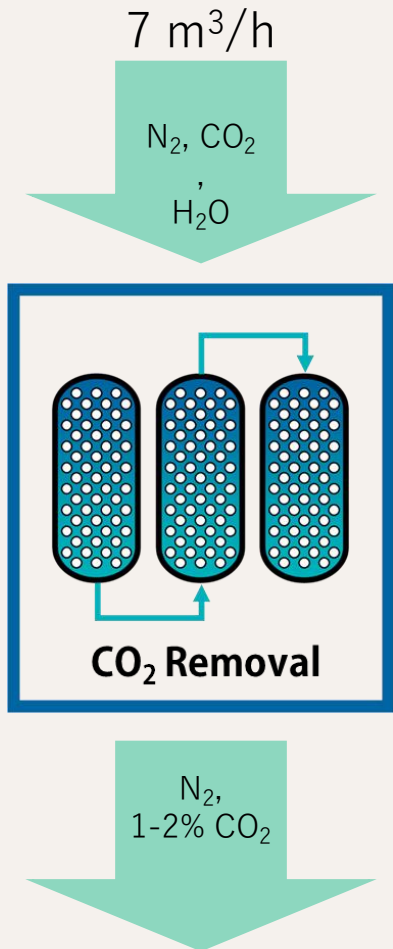


CO₂ REMOVAL:



CO₂ REMOVAL:

PROCESS DESIGN



Use of low grade heat/waste heat (< 80° C)

Energy 238 (2022) 121967

Thermal Energy Source:

Solar Energy

No vacuum

Reduce processing costs

CO₂ concentration 80+%

Multiple beds to pre-concentrate CO₂

Energy 162 (2018) 1158 - 1168

Ultradilute CO₂

Temperature Swing Adsorption (TSA)

CO₂ REMOVAL:

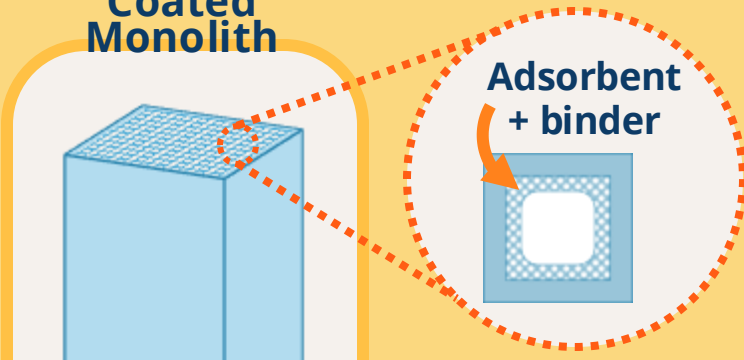
COMPONENT DESIGN

- Contactor

Reduced pressure drop

Favourable mass transfer

Coated Monolith



63 g

L=15 cm, D = 6 cm

$\Delta P = 36.9 \text{ Pa}$

AiChE J. 2022;68:e17650

Efficient mass transfer

Higher thermal stability

Reduced pressure drop

Packed Bed



63 g

L=6.6 cm, D = 6 cm

$\Delta P = 100.8 \text{ Pa}$

Darcy Equation

High bed density

More control on the concentration front

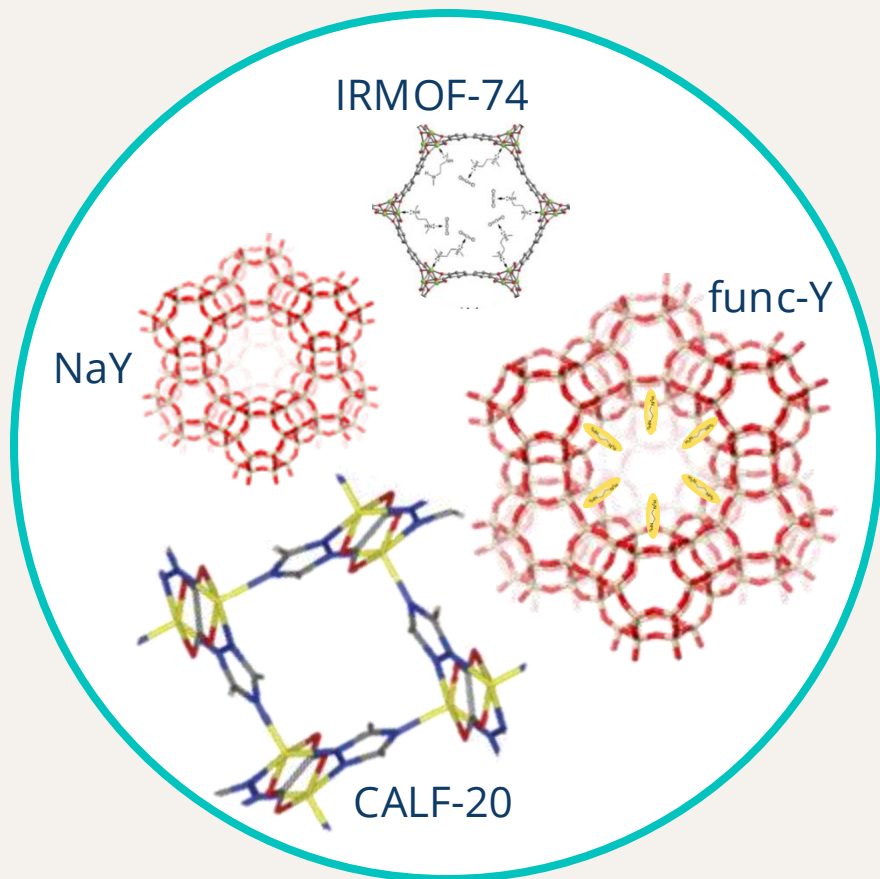
- Collector

High adsorption capacity

Favourable mass transfer

CO₂ REMOVAL:

ADSORBENT SELECTION



Equilibrium measurements

Gravimetric apparatus (DVS, ASAP 2020)

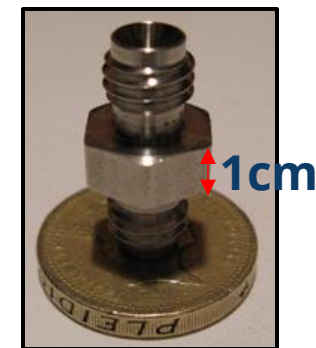
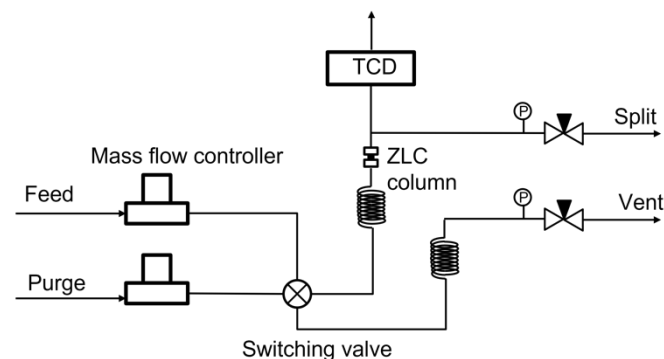
Volumetric apparatus (Autosorb)

Chromatograph apparatus (ZLC)

Kinetic measurements

Volumetric apparatus

Chromatograph apparatus (ZLC)



Pictures and results were kindly provided by Zhenye Xu



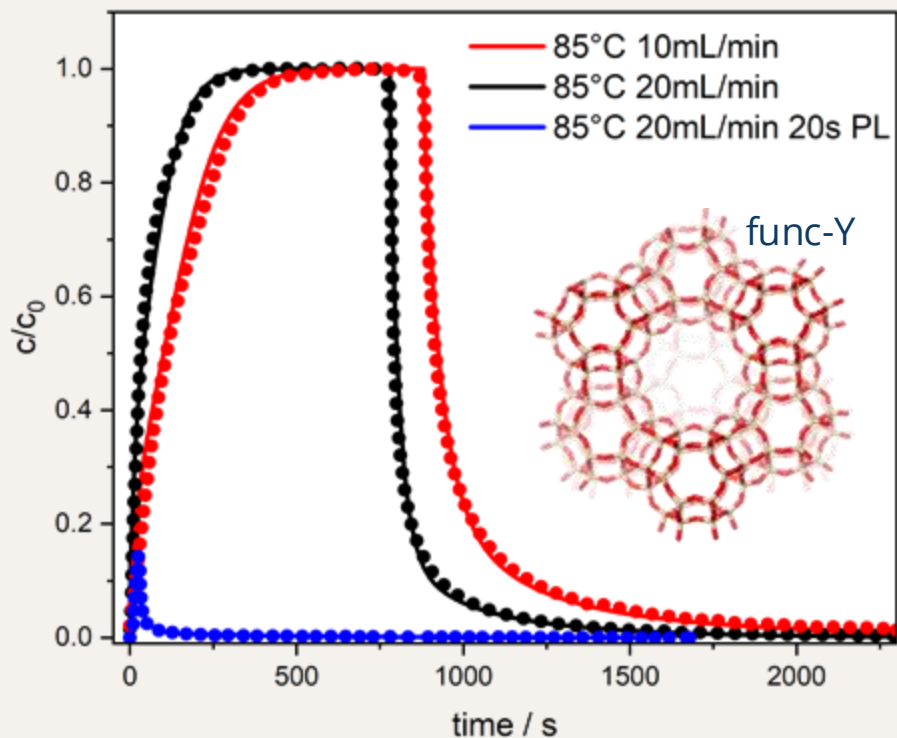
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Materials were kindly provided by
Prof. Paul Wright and Dr Harpreet
Kaur from University of St Andrews

Pathways to Produce Renewable Chemicals From Ambient CO₂
(i.c.cavalcante-quaranta@sms.ed.ac.uk)

CO₂ REMOVAL:

ADSORBENT SELECTION



Materials	Capacity	Kinetics	Application
Na-Y	Small	Very fast	Compression
CALF-20	Small	Very fast	Concentration/ Compression
func-Y	Large	Fast	Removal area
IRMOF-74	Large	Slow	Compression



Can it be coated on the monolith?

Pictures and results were kindly provided by Zhenye Xu



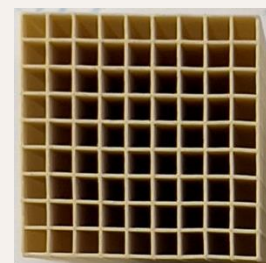
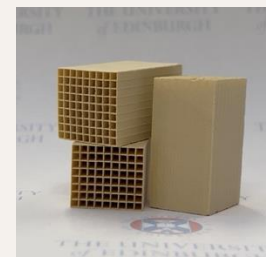
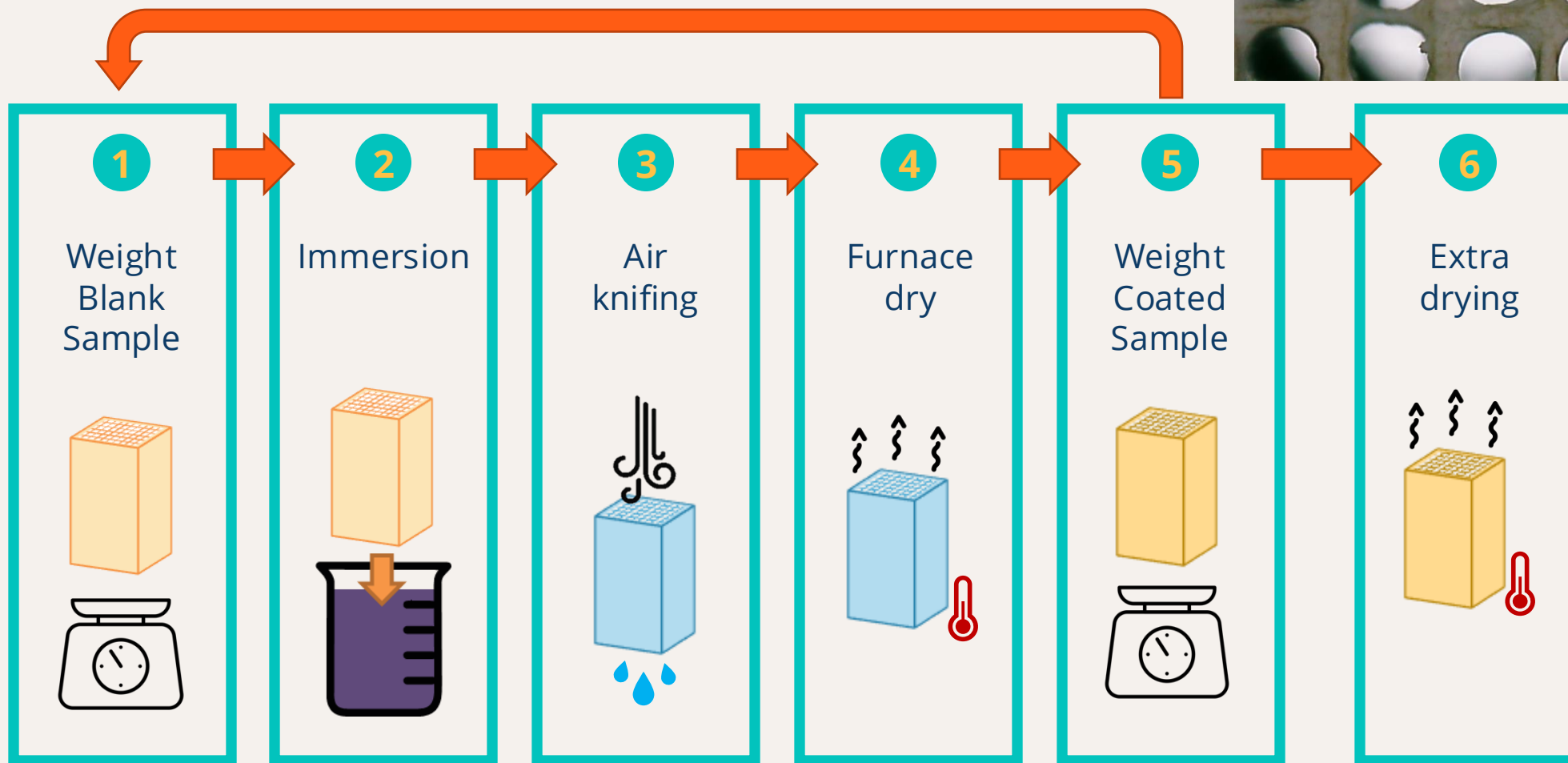
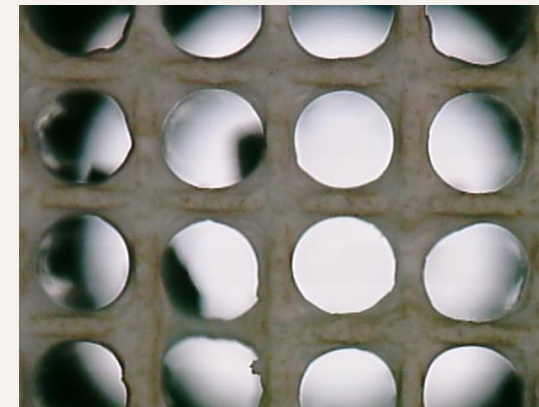
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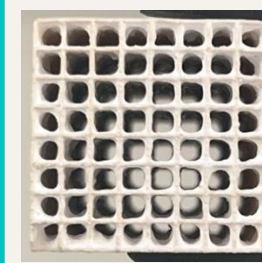
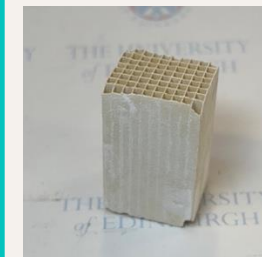
Pathways to Produce Renewable Chemicals From Ambient CO₂
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CO₂ REMOVAL:

MONOLITH COATING



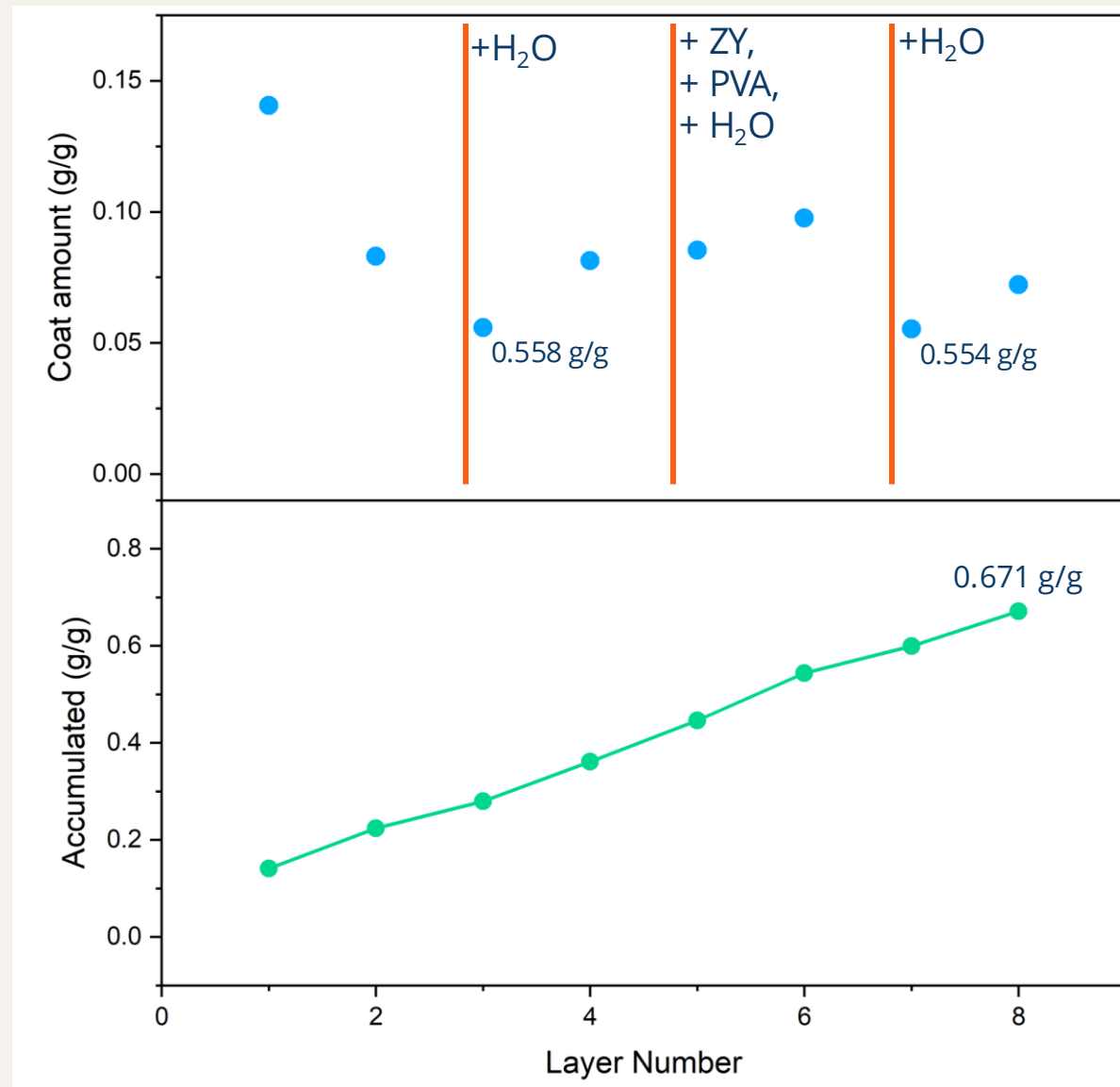
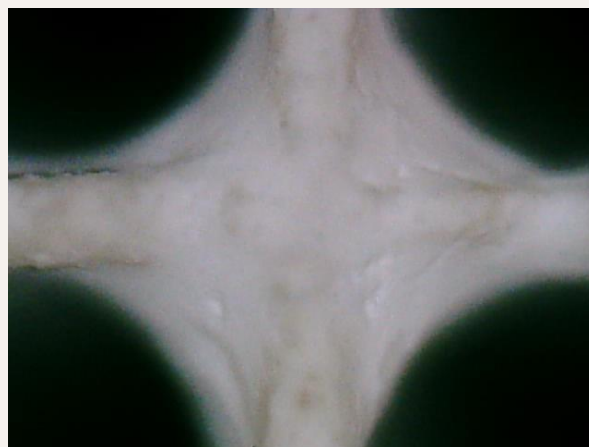
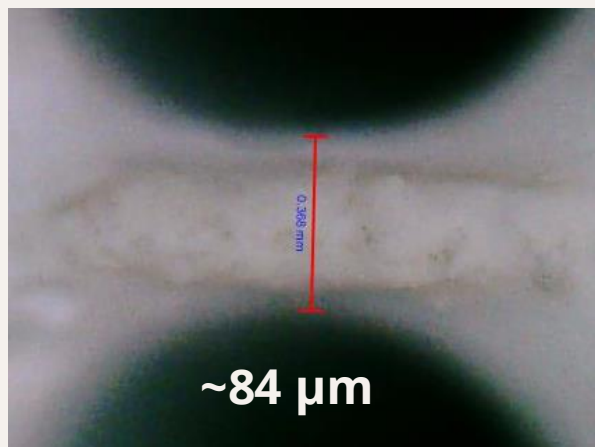
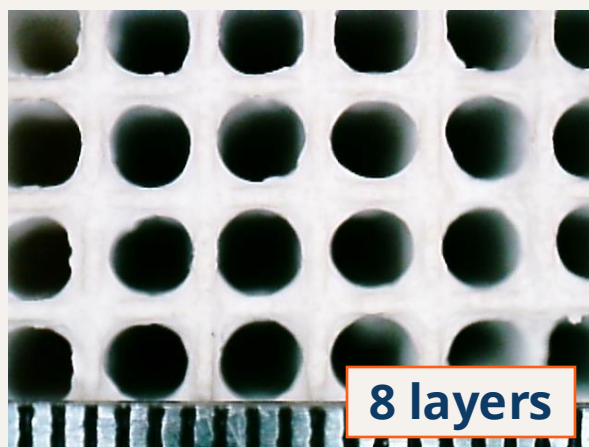
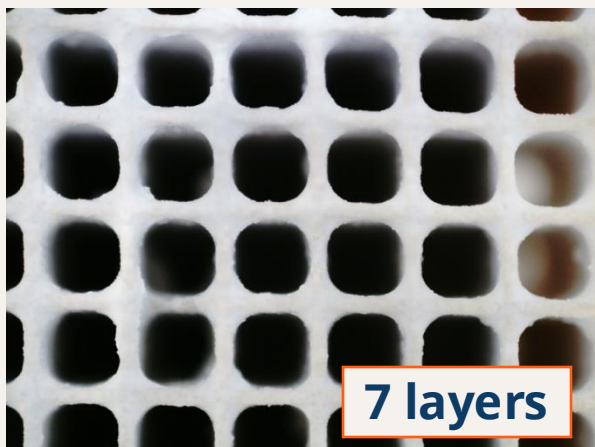
Bare monolith



Coated Monolith

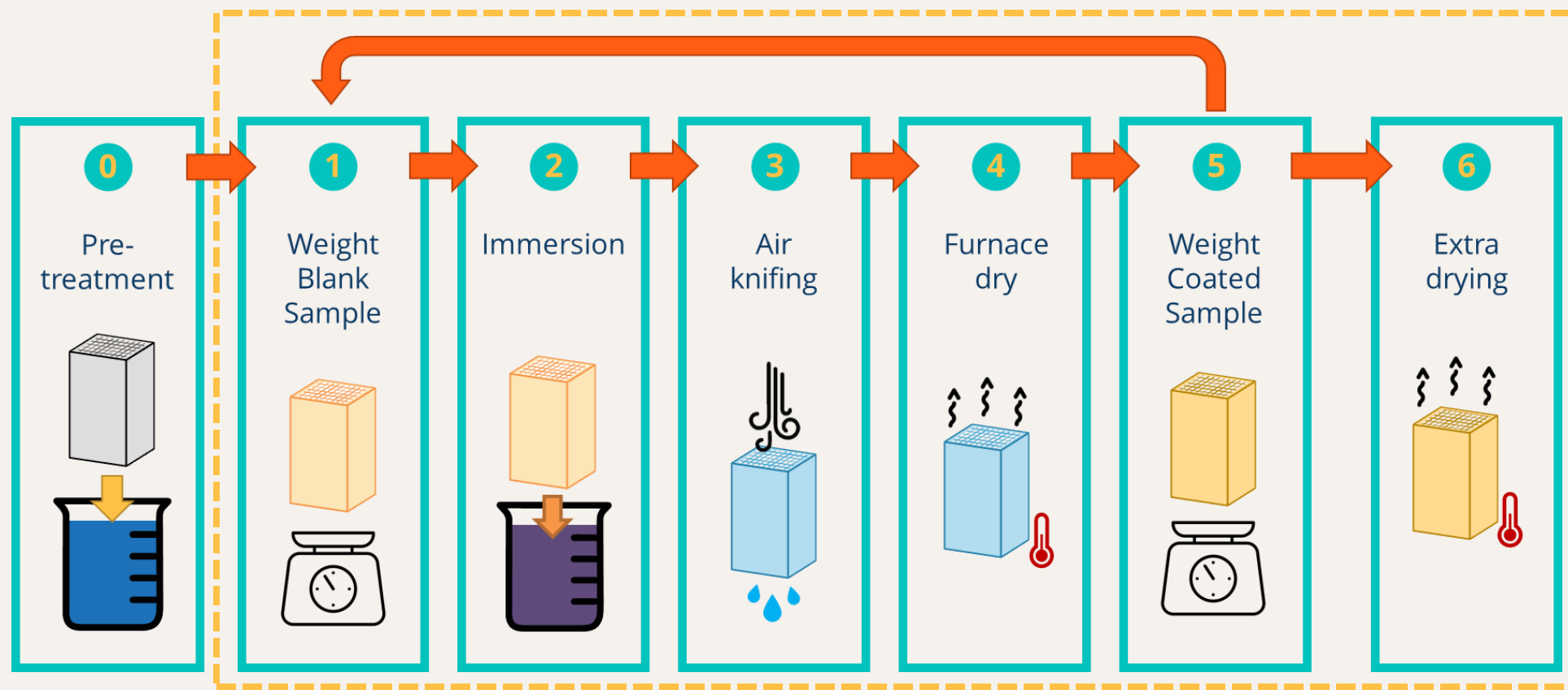
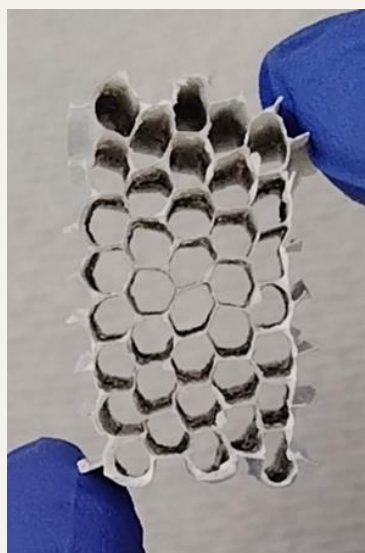
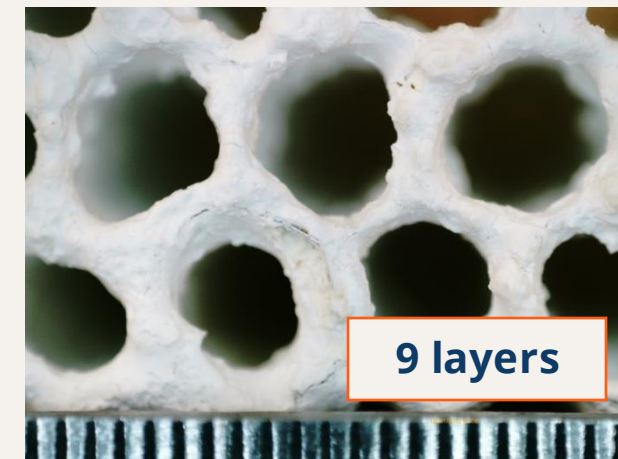
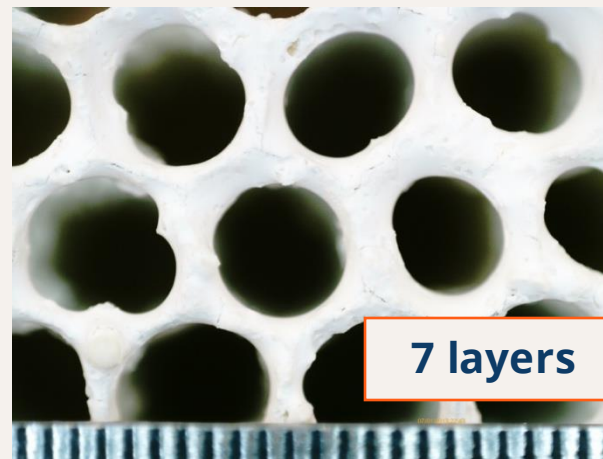
CO₂ REMOVAL:

MONOLITH COATING



CO₂ REMOVAL:

METAL SUPPORT COATING



Pictures kindly provided by
Man Zhang

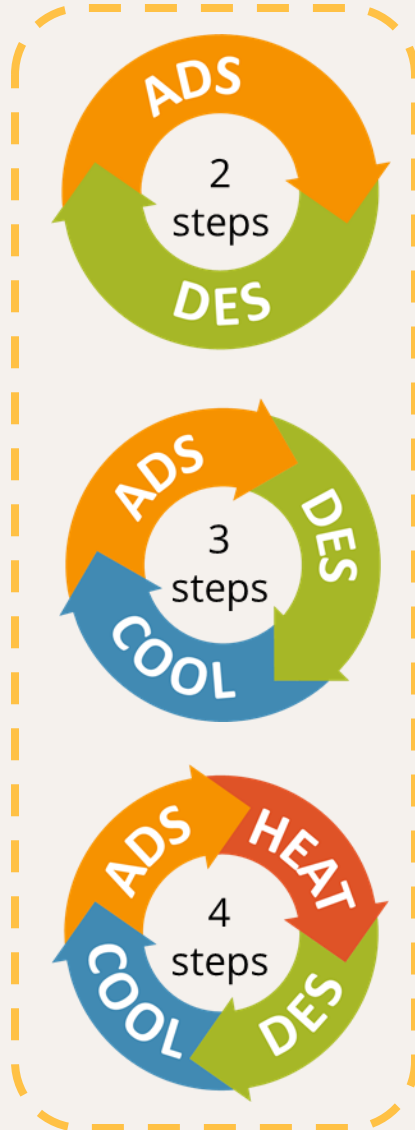


SHANGHAI JIAO TONG
UNIVERSITY

CO₂ REMOVAL:

MODELLING

- Feed limit composition
- Adsorbent amount
- Desorption temperature
- Cycle scheduling
- Adsorption beds integration
- Prototype design



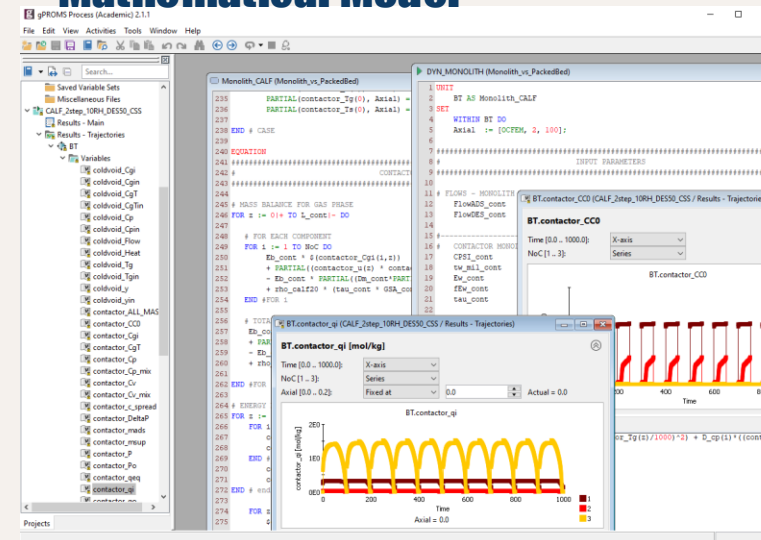
Desorption Temperature:

- 50 °C
- 60 °C
- 70 °C

Water in feed:

- 1% RH
- 10% RH
- 15% RH

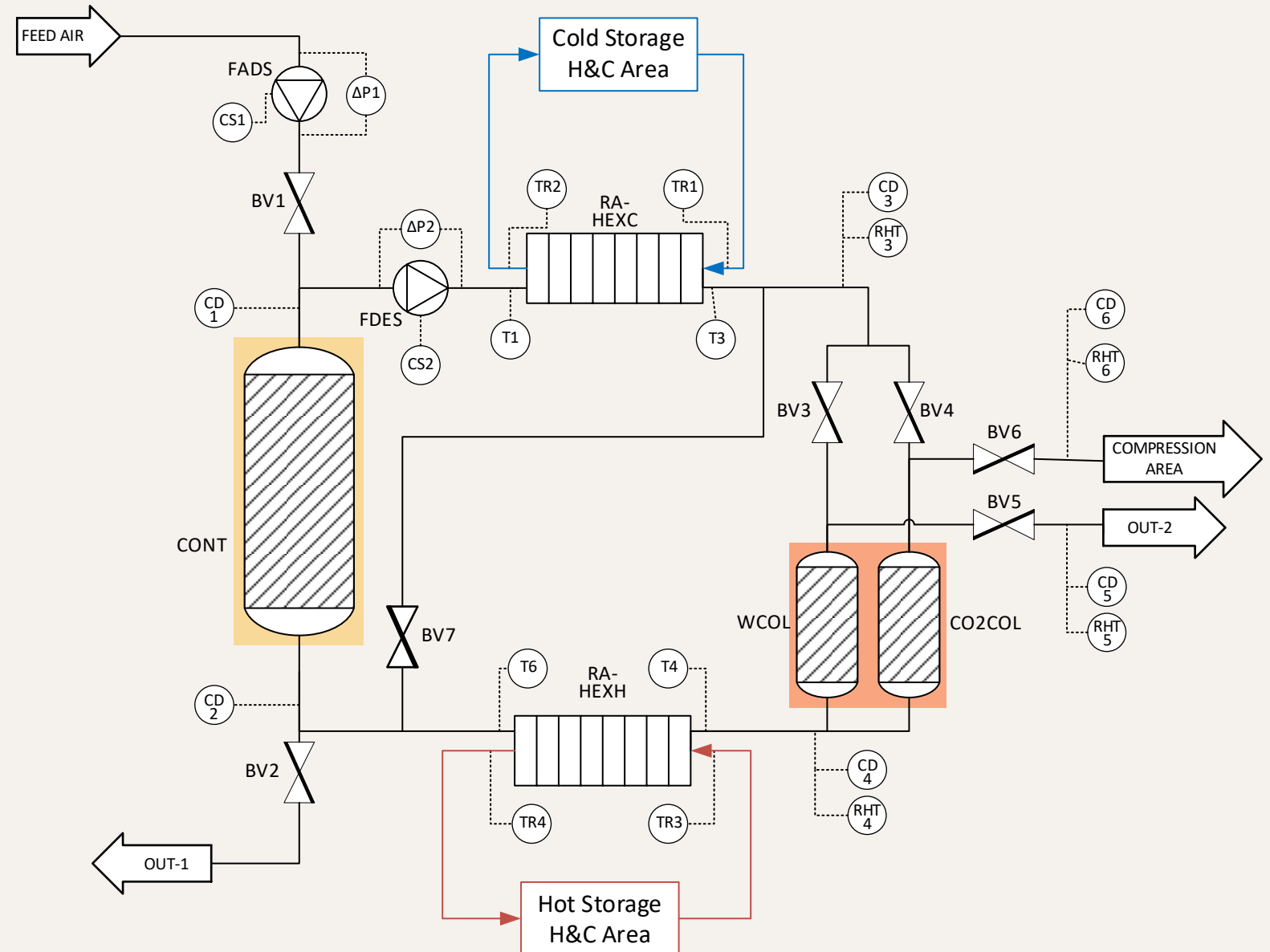
Mathematical Model



CO₂ REMOVAL:

MODELLING

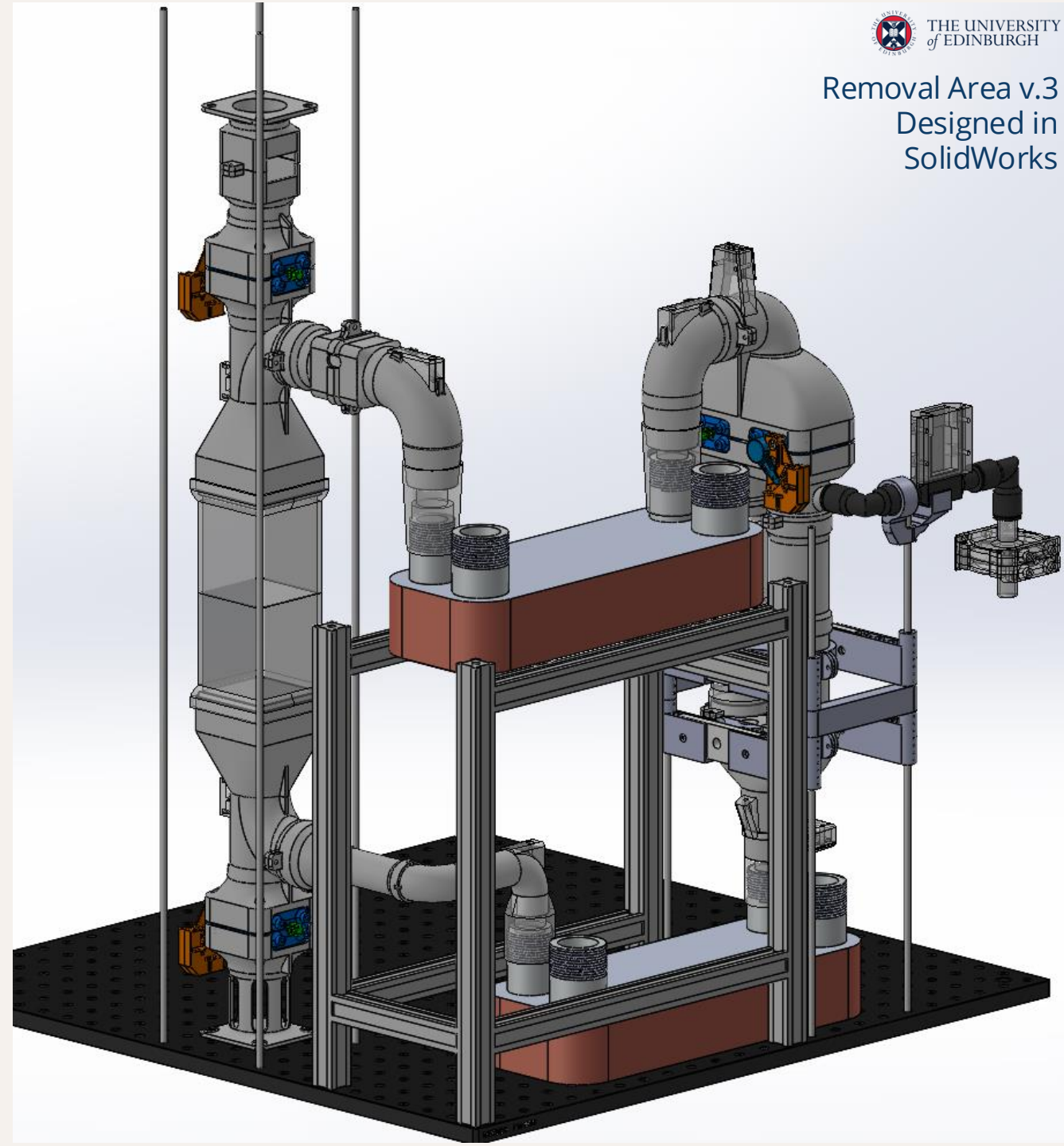
- Feed limit composition
- Adsorbent amount
- Desorption temperature
- Cycle scheduling
- **Adsorption beds integration**
- Prototype design



CO₂ REMOVAL:

MODELLING

- Feed limit composition
- Adsorbent amount
- Desorption temperature
- Cycle scheduling
- Adsorption beds integration
- **Prototype design**



CO₂ REMOVAL: PROTOTYPE ASSEMBLY

CO₂ Capture Unit



Desiccant Panel



Heat Management

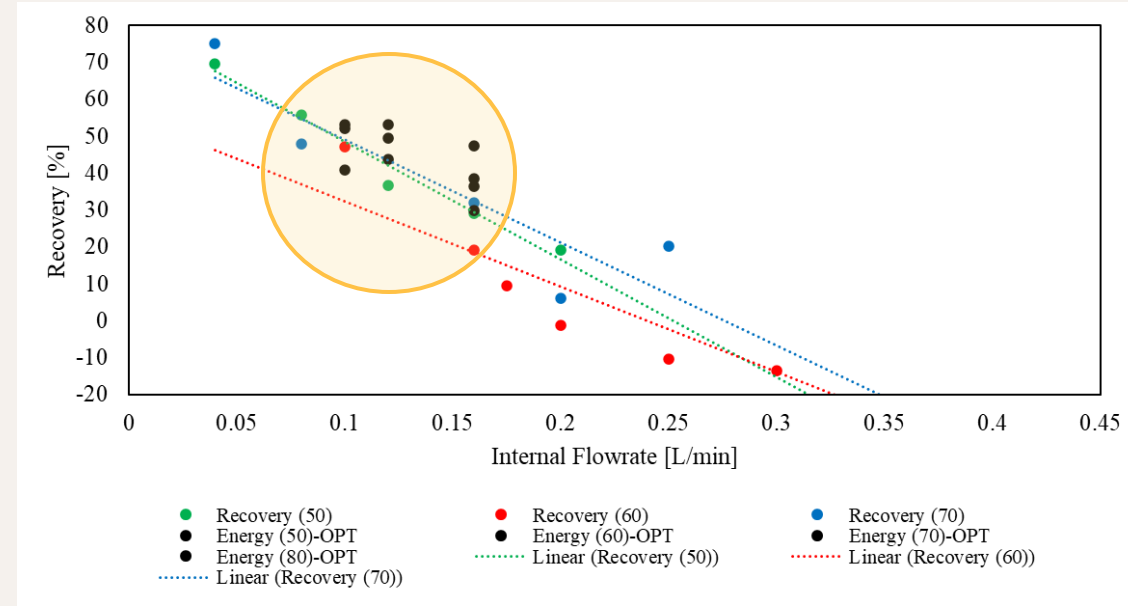
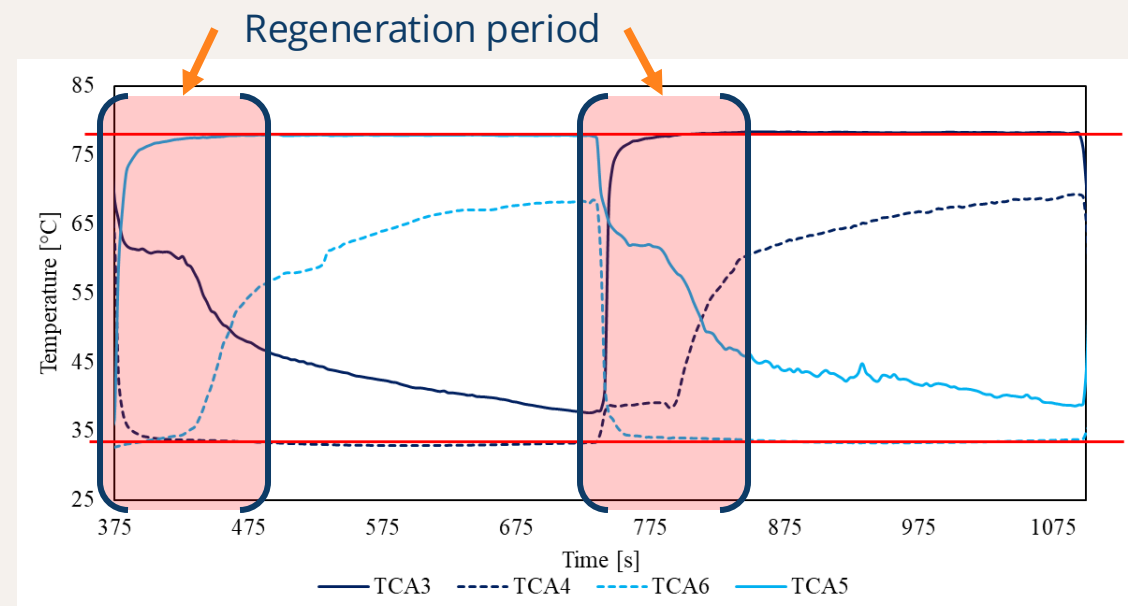
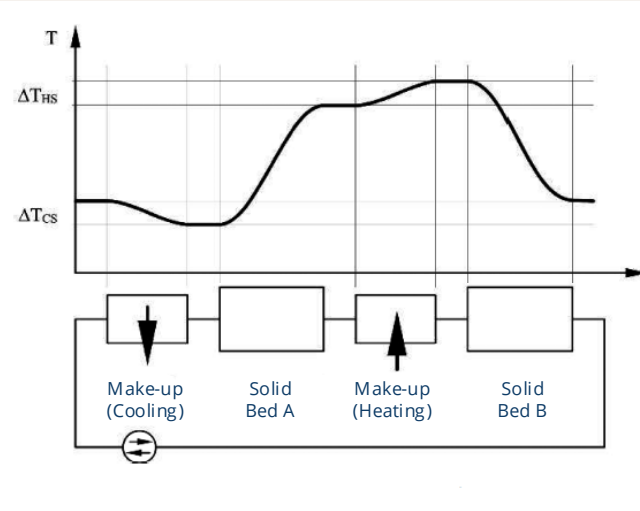
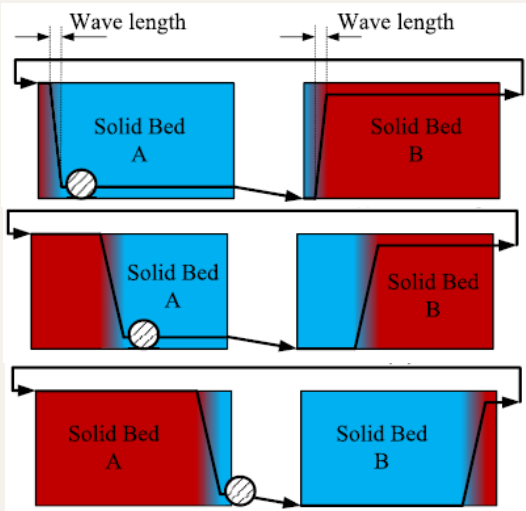


CO₂ REMOVAL:

HEAT MANAGEMENT

Thermal Wave Method

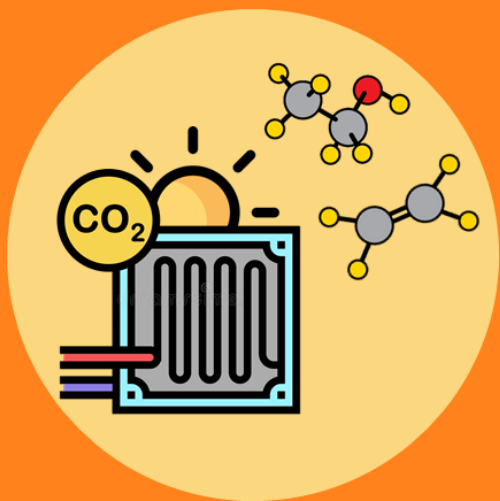
Reduce energy input by recovering sensible heat



Experimental results were kindly provided by Marwan Mohammed

Ethylene Conversion

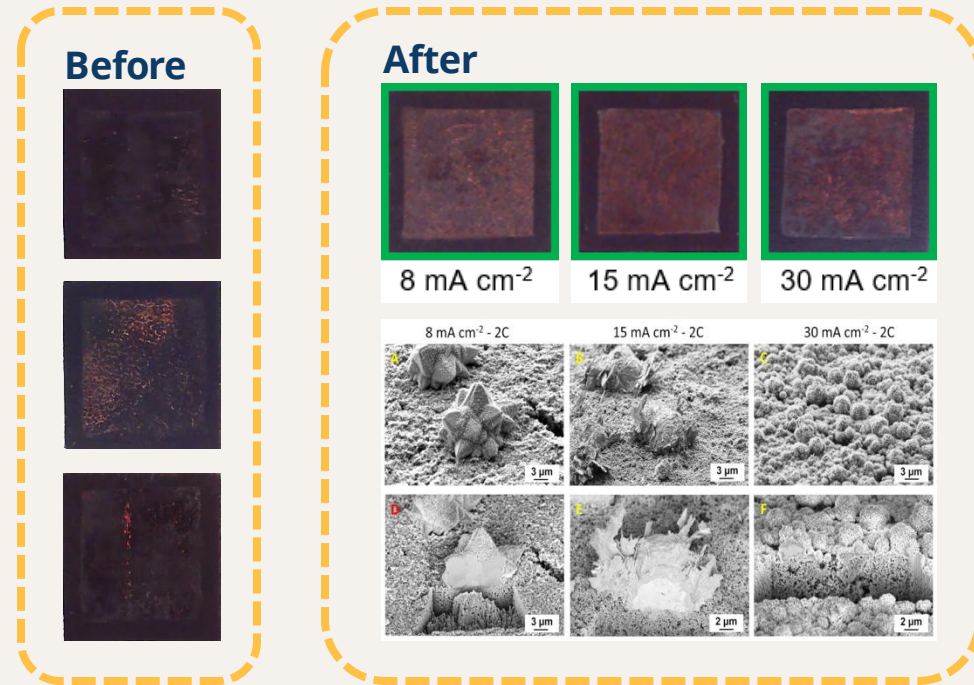
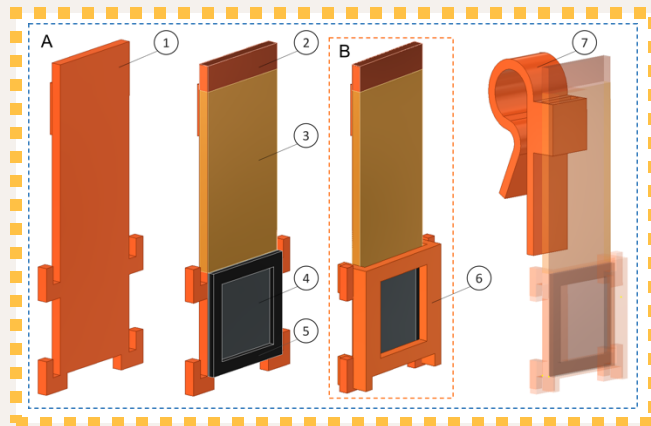
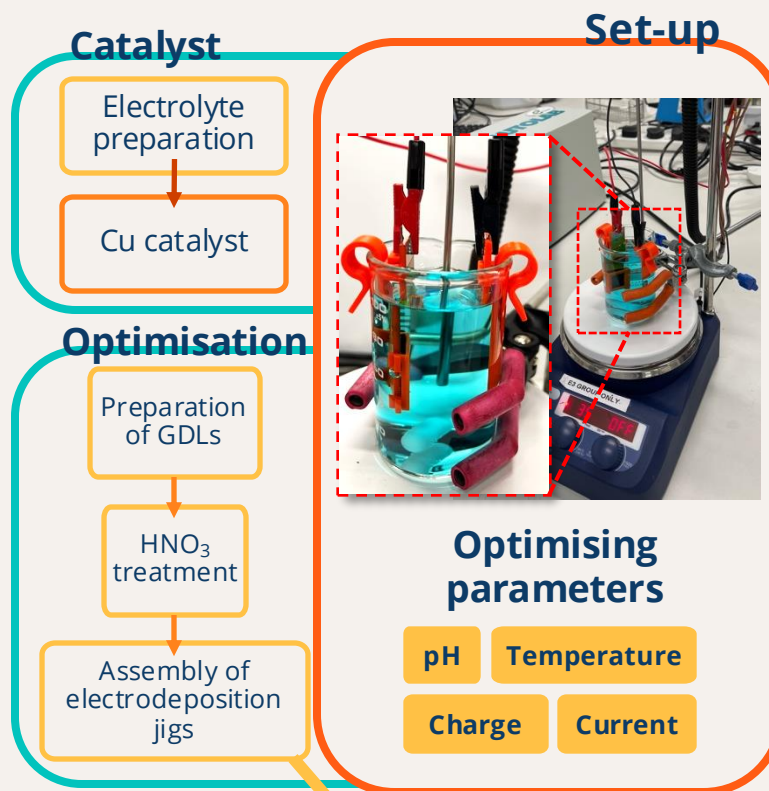
Electrodeposition of Cu catalysts



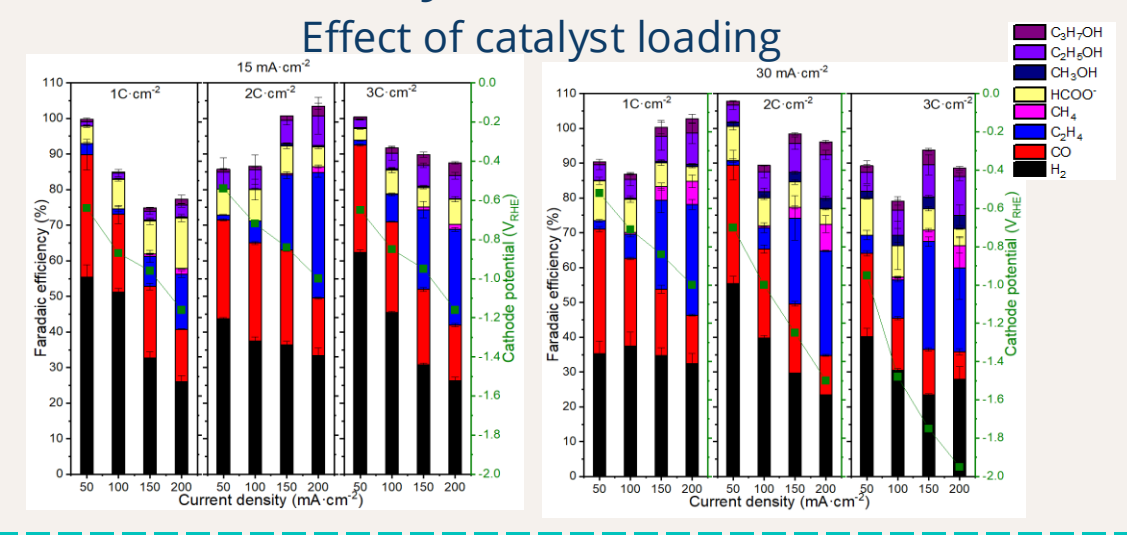
Results kindly provided by Mayra Tovar



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Faradaic Efficiency



Pathways to Produce Renewable Chemicals From Ambient CO₂
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Innovate
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THANK YOU!  **SCCS**
PhD Consortium
2024

This project has received funding from UK Research and Innovation - Innovate UK under Innovation Funding Service (ISF) 10039331 – Full spectrum solar direct air capture and conversion: <https://soldac-project.eu/>